

Work Order ID: 82916

Tuesday, May 15, 2012 9:12:59 AM

82916

Page 1

Item ID: D4151-7

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Fwd Eyebolt Receiver (Upper)

Start Date: 4/10/2012 Start Qty: 30.00

30

Cust Item ID:

Required Date: 4/20/2012 Req'd Qty: 30.00

30

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4151

C

100

0.00

100

Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut blank to 2.960" long

30 ϕ 12/05/10

110

0.00

110

HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

1-MILL as per folio FA952 & dwg,

FOLIO REV: AADWG REV: C

2-Deburr as required

JL 1/20 12-5-20

30 ϕ 12/05/10

Tuesday, May 15, 2012 9:12:59 AM

82916

Page 2

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 4/10/2012 **Start Qty:** 30.00

30

Cust Item ID:

Required Date: 4/20/2012 **Req'd Qty:** 30.00

30

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

**Insp.
Stamp**

0.00

120

R# 12.5.20

30

①

12/05/16

QC

Memo

0.00

Quality Control

0,00

130

A.A 12/05/20

3.

 ϕ

OC

Memo

0.00

Quality Control

Identify as per dwg & Stock Location: ST 104

0.00

140

20x

89

Packaging

Memo

0.00

Packaging

D-5-22

Work Order ID 82916

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82916

Page 3

Item ID: D4151-7

Accept

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

12/15/22

mk
12-05-22

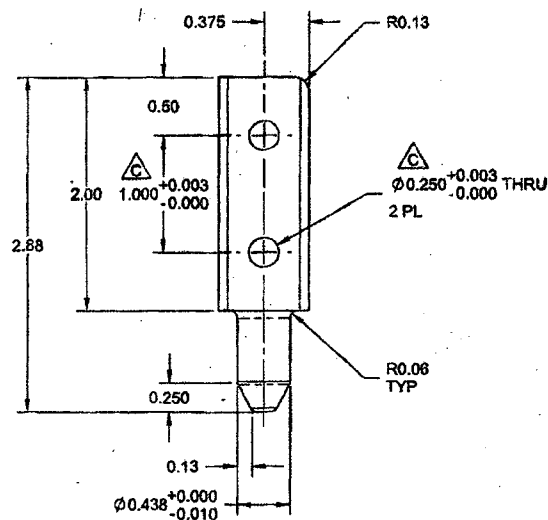
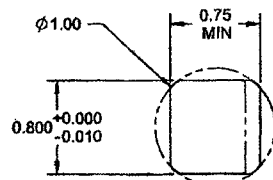
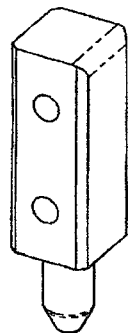
Tuesday, May 15, 2012 9:12:58 AM

Required Qty: 30.00

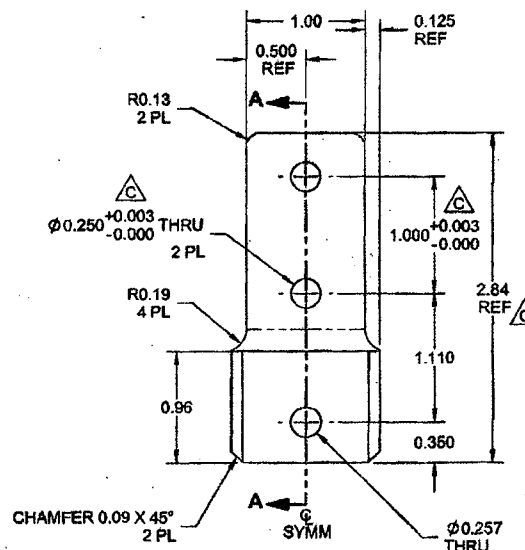
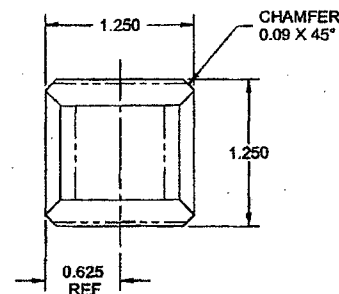
7.650

FIRST ARTICLE INSPECTION CHECKLIST

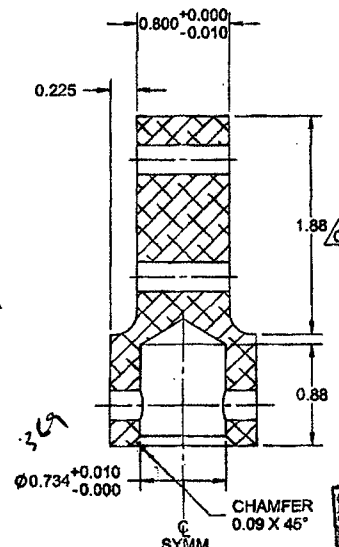
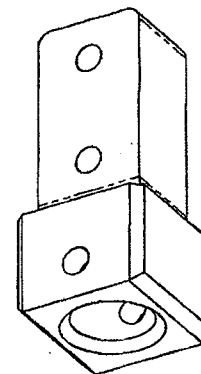
Rev	Date	Change	Revised by	Approved
A	10.08.04	New Issue	KJ	
B	10.08.25	Tolerance revised for dimension 0.800	KJ	
C	11.07.26	Dimensions revised per Dwg Rev C	KJ	M



D4151-5 FWD BASKET INSTL STUD (LOWER)



D4151-7 FWD EYEBOLT RECEIVER (UPPER)



SECTION A-A

- NOTES:**
- 1) MATERIAL -5: 303/304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276 OR ASTM A582 PER DART SPEC M303R OR M304R
 - 7: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276 OR ASTM A582 PER DART SPEC M303B OR M304B
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AT ASSEMBLY
 - 7) WEIGHT -5: 0.36 lbs
-7: 0.70 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4151	REV. C
MFG. APPR.		TITLE	SHEET 3 OF 3
APPROVED		BASKET FWD HARDPOINT	SCALE
DE APPR.			NTS
DATE	10.12.14	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS NOT TO BE RELEASED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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